

Work Order ID 55825

February 2, 2010 3:01:48 PM

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PRELIMINARY ISSUE

Item ID: D4052-1

Accept

Revision ID:

Item Name: Eye Bolt

Setup Start

Stop

Start Date: 2/02/10 Start Qty: 2.00

Cust Item ID:

Required Date: 2/03/10 Req'd Qty: 2.00

Customer:

Reference:

Run Start

Stop

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D4052

PA1

100

0.00

Doosan

0.00

Doosan Lathe

Memo

TURN AS PER FOLIO FA892 AND DWG
DWG REV: *JS*
FOLIO REV: *JS*

DEBURR

110

0.00

QC

0.00

Quality Control

Memo

QC2- Inspect parts off machine FAI/FAIB

10.2.2

3 *φ*

10.2.2

(3) *φ*

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Setup Start



Revision ID:

Stop



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Start Date: 2/02/10 Start Qty: 2.00



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Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

~~0.00~~
10/02/03
8 10/02/03

~~3~~
(X3) ✓

130

Identify as per dwg & Stock Location: _____

0.00



Packaging

Memo

0.00

Packaging

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

POSITIVE RECALL

EFFECTIVE 10/02/07

AUTH

RED

DATE

Prototype test
10.01.30

u 1002.08

Picklist Print

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Work Order ID: 55825



Parent Item: D4052-1



Parent Item Name: Eye Bolt

Start Date: 2/02/10

Required Date: 2/03/10

Comments: IPP REV:A NEW ISSUE 10-01-07 JLM VERIFIED BY:DD

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M303R0.750		Purchased	No			100	f	180.0000	0.3939			



303 Round Bar 0.750

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

180

107077

0

113134

51.1

113295

12.1

113365

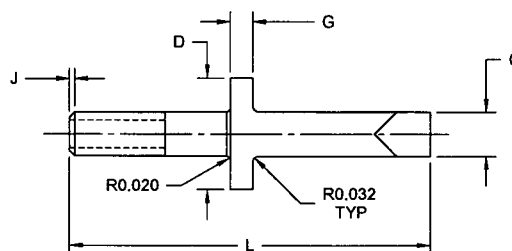
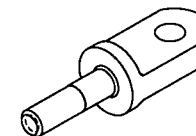
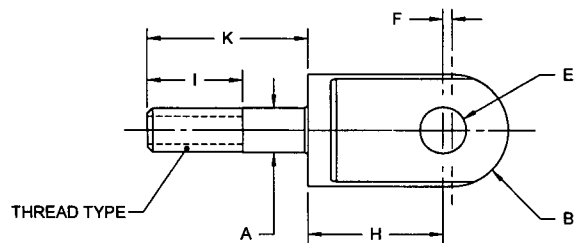
82.7

113424 ✓

34.1

Ref 10-2-3

1.5'



u055025

**PRELIMINARY
ISSUE**

10/02/02

D4052-X EYE BOLT

P/N	THREAD TYPE	A	B	C	D	E	F	G	H	I	J	K	L
D4052-1	1/4-28 UNF-3A	$\phi 0.249^{+0.000}_{-0.003}$	R0.31	0.25	$\phi 0.63$	$\phi 0.257$	0.050	0.125	0.75	0.531	0.03	0.89	2.01

NOTES:

- 1) MATERIAL: AISI 303 STAINLESS STEEL, ROUND BAR
PER DART SPEC M303R
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.06 lbs

A	NEW ISSUE	RF	10.01.28
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4052	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		EYE BOLT	NTS
DATE	10.01.28	<small>COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	